

Amendments to the Claims:

The following listing of claims will replace all prior versions, and listings, of claims in the application:

- 1-2. (Canceled)
3. (Currently Amended) The A-method according to ~~claim 1~~, claim 13, wherein two or more kinds of unvulcanized rubber strips are wound one after another, to form the tire constitutive member.
4. (Currently Amended) The A-method according to ~~claim 1~~, claim 13, wherein the tire constitutive member includes any one or a combination of bead filler, sidewall, rubber chafer, buffer rubber, and belt undercushion.
- 5-12. (Canceled)
13. (New) A method for manufacturing a pneumatic tire, wherein at least one kind of tire constitutive member is formed on an outer peripheral side of a carcass band, said method comprising the steps, for forming a green tire, of:
 - (A) radially outwardly expanding a widthwise center portion of a substantially cylindrical carcass band; and
 - (B) successively winding and joining an unvulcanized rubber strip onto an outer peripheral surface of the expanded carcass band, the carcass band being in an unvulcanized state, such that, for each turn, a previously wound strip is superimposed at least partially by a successively wound strip, to form at least one tire constitutive member, said step (B) being carried out after said step (A),wherein said unvulcanized rubber strip has a cross-section that is determined depending on the shape of the tire constitutive member to be formed.
14. (New) The method according to claim 13, wherein said unvulcanized rubber strip is wound from a radially outer position to a radially inner position.